

*Sub. B1*  
14. (Amended) A method of manufacturing a liquid crystal display device, said method comprising the steps of:

preparing an element substrate and an opposing substrate, one of said element and opposing substrates having a hole portion which allows injecting a liquid crystal material;

*[Handwritten mark]*  
forming a sealing material on one of the element and opposing substrates;

*[Handwritten mark]*  
joining the element and opposing substrates;

injecting a liquid crystal material into a gap between the element substrate and the opposing substrate through the hole portion;

scribing the joined element and opposing substrates to form a plurality of liquid crystal display devices, each of said plurality of liquid crystal display device having an open portion, peripheral seal portion and an external lead-out wiring portion.

17. (Amended) A method of manufacturing a liquid crystal display device, said method comprising the steps of:

*[Handwritten mark]*  
preparing a first substrate and a second substrate, said first substrate having a pixel portion and a driver portion;

forming a peripheral seal portion over one of the first and second substrates, said peripheral seal portion surrounding the pixel portion and the driver portion;

forming an injection port for injecting a liquid crystal material;

forming at least a first seal stopper portion over one of the first and second substrates;

joining the first and second substrates;

scribing the joined first and second substrates to form at least an empty liquid crystal display device;

injecting the liquid crystal material into the empty liquid crystal display device,

wherein a plurality of seal stopper portions are extended from said peripheral seal portion to an end portion of at least one of said first substrate and said second substrate in an opposite side of the injection port.

18. (Amended) A method according to claim 17, wherein a second seal stopper portion is formed in an outside portion of the peripheral seal portion and on an axis of symmetry of the first substrate.

19. (Amended) A method of manufacturing a liquid crystal display device, said method comprising the steps of:

preparing a first substrate and a second substrate, said first substrate having a pixel portion and a driver portion;

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forming a peripheral seal portion over one of the first and second substrates, said peripheral seal portion surrounding the pixel portion and the driver portion;

forming an injection port for injecting a liquid crystal material;

forming at least a first seal stopper portion over one of the first and second substrates;

joining the first and second substrates;

scribing the joined first and second substrates to form at least an empty liquid crystal display device;

injecting the liquid crystal material into the empty liquid crystal display device,

wherein a damming portion is formed in the injection port.

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23. (Amended) A method of manufacturing a liquid crystal display device, said method comprising the steps of:

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preparing a first substrate and a second substrate, said first substrate having a pixel portion and a driver portion;

forming a peripheral seal portion over one of the first and second substrates, said peripheral seal portion surrounding the pixel portion and the driver portion;

forming an injection port for injecting a liquid crystal material;

joining the first and second substrates;

separating the joined first and second substrates to form at least an empty liquid crystal display device;

injecting the liquid crystal material into the empty liquid crystal display device,

wherein the injection port is formed in a corner of the first and second substrates,

wherein a plurality of seal stopper portions are formed in an opposite corner of the injection port.

24. (Amended) A method according to claim 23,  
wherein a plurality of seal stopper portions are formed in an outside portion of the peripheral seal portion,  
wherein the plurality of seal stopper portions are formed in two corners other than the injection port and an opposite corner of said injection port.

25. (Amended) A method according to claim 23,  
wherein a seal stopper portion is formed in an outside portion of the peripheral seal portion and on an axis of symmetry of the first substrate.

26. (Amended) A method according to claim 24,  
wherein a damming portion is formed in the injection port.

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Please add the following new claims 27-33.

~~27. (New) A method according to claim 14, further forming an orientation film over each of the element and the opposing substrates;~~

~~performing an orientation processing to each of the element and opposing substrates.~~

~~28. (New) A method according to claim 14, further breaking said joined element and opposing substrates.~~

~~29. (New) A method according to claim 14,  
wherein said liquid crystal display device has a part of said hole portion in a corner of said liquid crystal display device.~~

~~30. (New) A method according to claim 14, further the joined element and opposing substrates are scribed after injecting said liquid crystal material.~~

~~31. (New) A method according to claim 14,  
wherein said hole portion is formed in a center portion of one of said element and opposing substrates.~~

32. (New) A method according to claim 14, further forming  
an resin in said hole portion after joining the first and  
second substrates.

33. A method according to claim 15,  
wherein a damming portion is formed in the injection port.